Topilene® R901

Polypropylene Random Copolymer

For High Clarity Injection Molding

Product Description

Topilene[®] **R901** is a specially designed polypropylene random copolymer that features excellent transparency and high flowability. It is suitable for food containers, medical syringes, transparent containers, housewares, stationery, TWIM parts and big size articles. **Topilene**[®] **R901** is phthalate-free and it complies with FDA requirements in the code of Federal Regulations in 21 CFR 177.1520 for food contact.

Characteristics	
Typical Application	Food containers / Transparent container / Housewares / Medical syringes / Stationery /
Frating	TWIM(Thin Wall Injection Molding) parts / Big size articles

FeaturesHigh transparency / Excellent flowability & Processability / Phthalate-Free / Non Peroxide
Cracking / Excellent stiffness and impact strength balance

Typical Properties

Resin Properties	Method	Value	Unit
Melt Index(230°C, 2.16kg)	ASTM D1238	45	g/10min
Density	ASTM D792	0.90	g/cm³
Tensile Strength at Yield	ASTM D638	300	kg/መ²
Flexural Modulus	ASTM D790	11,000	kg/መ²
Notched Izod Impact Strength(23°C)	ASTM D256	6.0	kg·cm/cm
Rockwell Hardness	ASTM D785	90	R-Scale
Heat Deflection Temperature	ASTM D648	90	°C
Haze(2mm)	ISO 14782	20	%

The values listed above are typical values for reference purpose only and shall not be construed as specifications. *Topilene®* is a registered trademark owned or used by HYOSUNG CORPORATION.

Energy Savings

Topilene[®] **R901** provides improved aesthetics at significantly lower process temperatures that leads to lowered energy consumptions, shortened cycle time and improved productivity. It enables an average of 10% energy savings for production of clarified PP parts.

Storage and Handling

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: $80 \sim 100^{\circ}C/2 \sim 4$ hours at air circulated condition)

Milliken' Millad[®] NX[™] 8000 The New Standard In Clear Polypropylene



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